

Date: Friday, 12/16/2005 8:27:01 AM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D205665015 - RTN 405
Job Number	: 25278		
Estimate Number	: 10804		
P.O. Number	:	Part Number	: D205665015
This Issue	: 12/16/2005 S.O. No. :	Drawing Number	: D206665015
Prsht Rev.	: NC	Project Number	: NA
First Issue	: 11 Type :	Drawing Revision	: N/A
Previous Run	: 00015	Material	: N/A
Written By	: See Date & User Above	Due Date	: 12/23/2005 Qty: 1 Um: Each
Checked & Approved By	: See Date & User Above		
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	QC5	INSPECT WORK TO CURRENT STEP
		05-12-16
Comment: INSPECT RTN 405		
2.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1		
INSPECT KIT FOR COMPLETENESS		
RE-PACKAGE PER PPP C 05/12/20 (1)		
3.0	DC	DOCUMENT CONTROL
Comment: DOCUMENT CONTROL		
INSPECT LEVEL 21 S.N.C 05/12/21 ID 05/12/21		

Job Completion



Turn Pg.

DART AEROSPACE LTD		Work Order:	25278
Description: Return 405		Part Number:	0205-665-015
Dwg:		Qty:	
		Page of	

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler			
1	QC4/5	Inspect kit for completeness and parts for damage		2015-11-17	1
2	KP	replace kit AS per high light on attached sheet.			
3	QC4	Inspect kit for completeness			
4	PK	repackage and identify with new batch #, AS per PP, and place 0205-665-015. Rev B.			
5	PK	place back into stock.			
6	AC	cost:			
7	DC/QC21	close:			

Rev	Date	Change	Revised By	Approved

DART AEROSPACE LTD	Work Order:	
Description: Cable Guard Kit	Part Number:	D205-665-015
Dwg: D2916 Rev. B	Qty:	
Ref: D205-665 Rev. B		Page 2 of 2

Step	Location	Procedure	By	Date	Qty																																																
20	MV	Deburr																																																			
21	QC8	Second check																																																			
22	PK	Pick: Packing Kit <table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>2</td><td>D2529</td><td>Washer ✓</td><td>B23177</td></tr><tr><td>8</td><td>D2570</td><td>Bushing ✓</td><td>B23917</td></tr><tr><td>4</td><td>D2915</td><td>Bushing ✓</td><td>B20533</td></tr><tr><td>1</td><td>D2916-1 ✓</td><td>Cable Guard ✓</td><td>B20512</td></tr><tr><td>1</td><td>D2916-3 ✓</td><td>Cable Guard ✓</td><td>B20512</td></tr><tr><td>1</td><td>D2916-5 ✓</td><td>Cable Guard ✓</td><td>B20512</td></tr><tr><td>1</td><td>D2916-7 ✓</td><td>Cable Guard ✓</td><td>B20512</td></tr><tr><td>4</td><td>AN4-47A</td><td>Bolt ✓ m15072</td><td>m14781</td></tr><tr><td>4</td><td>AN4-55A</td><td>Bolt ✓</td><td>m14781</td></tr><tr><td>2</td><td>AN960JD416</td><td>Washer ✓</td><td>m18136</td></tr><tr><td>8</td><td>MS21042L4</td><td>Nut (or -4) ✓</td><td>m17997</td></tr></tbody></table>	Qty	Part Number	Description	Batch	2	D2529	Washer ✓	B23177	8	D2570	Bushing ✓	B23917	4	D2915	Bushing ✓	B20533	1	D2916-1 ✓	Cable Guard ✓	B20512	1	D2916-3 ✓	Cable Guard ✓	B20512	1	D2916-5 ✓	Cable Guard ✓	B20512	1	D2916-7 ✓	Cable Guard ✓	B20512	4	AN4-47A	Bolt ✓ m15072	m14781	4	AN4-55A	Bolt ✓	m14781	2	AN960JD416	Washer ✓	m18136	8	MS21042L4	Nut (or -4) ✓	m17997			
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23	QC4	Inspect Kit 100% for Completeness on the W/O		05/12/19	1																																																
24	PK	Identify and pack for shipping as per PPP D205-665-015		05.12.19	1																																																
25	AC	Cost / part: _____																																																			
26	DC	Close W/O Inspect Level 21																																																			

Rev	Date	Change	Revised By	Approved
A	99.10.26	New issue	EC	
B	03.10.06	Reformat; Incorporated D2916-1/-3/-5/-7	KJ/RF	
C	04.10.01	Added Steps 3-4	KJ/JLM	

DART AEROSPACE LTD		Work Order:	20512
Description: Cable Guard Kit		Part Number:	D205-665-015
Dwg: D2916 Rev. B		Qty:	17 20
Ref: D205-665 Rev. B		Page 2 of 2	

Step	Location	Procedure	By	Date	Qty																																																
21	QC8	Second check	AB	04.08.18	19																																																
22	MV	Machine as per Folio D2916-7 and Dwg D2916 Identify as D2916-7	SL	04/08/18	20																																																
23	QC2	Inspect parts as they come off the CNC machine	SL	04/08/18	20																																																
24	MV	Deburr	SL	04/08/18	20																																																
25	QC8	Second check	AB	04.08.18	20																																																
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30	DC	Close W/O 145.15 Inspect Level 21	KJ	04.08.26	17																																																

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BB 04-08-24 RB

RELEASED
03.10.17 RF

Date: Friday, 12/16/2005 8:27:01 AM
 User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.

Drawing Name : D205665015 - RTN 405

Job Number : 25278

Estimate Number : 10804

P.O. Number :

Part Number : D205665015

This Issue : 12/16/2005

S.O. No. : N/A

Drawing Number : D206665015

Prsht Rev. : NC

Project Number : N/A

First Issue : N/A

Type : N/A

Drawing Revision : N/A

Previous Run : 00015

Material : N/A

Due Date : 12/23/2005

Qty: 1 Um: Each

Written By :

: See above user & date

Checked & Approved By :

: See above user & date

Comment :

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT RTN 405

2.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

INSPECT KIT FOR COMPLETENESS

RE-PACKAGE PER PPP

3.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

INSPECT LEVEL 21

505 05/12/16 (1)

12 05/12/16

Job Completion



Turn Pg.